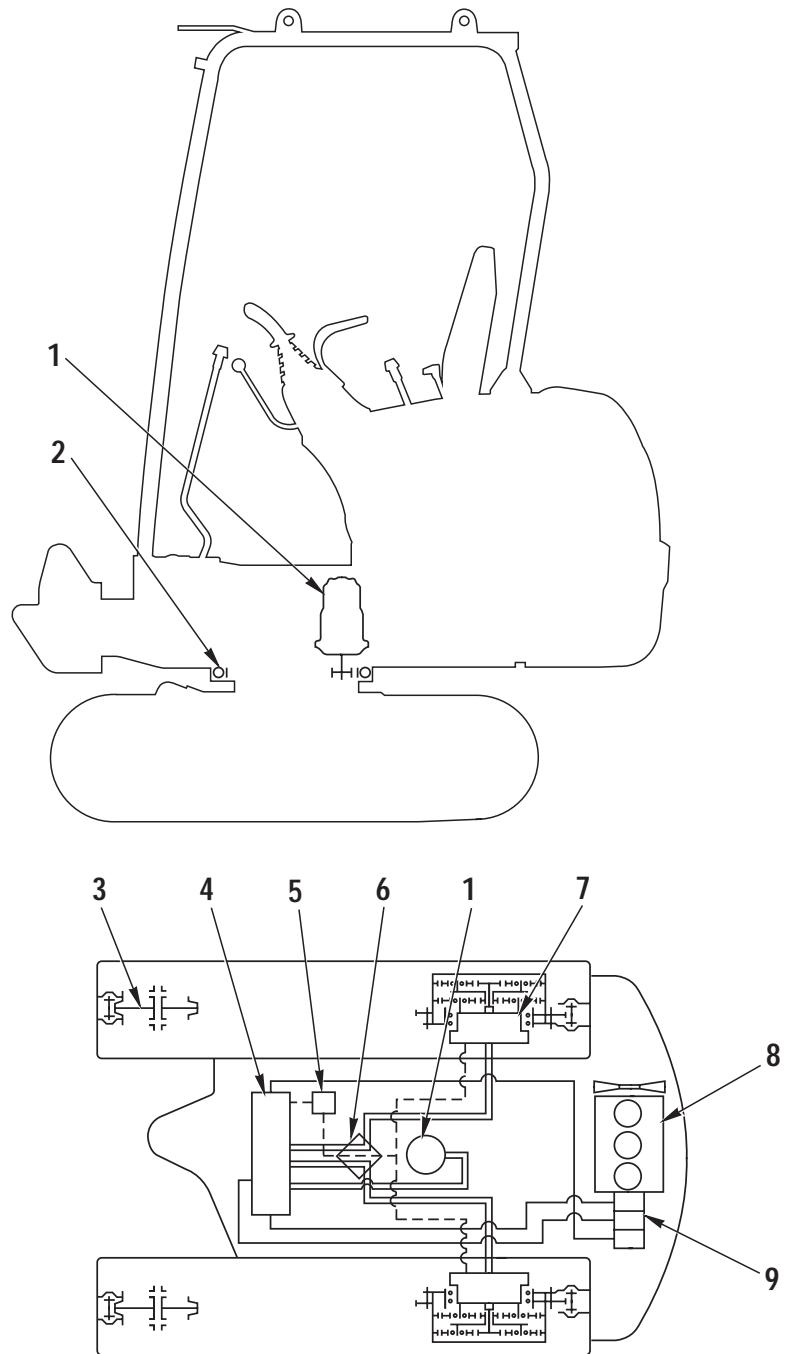


10 STRUCTURE AND FUNCTION

Power train	
PC12R-8.....	2
PC15R-8.....	3
Swing circle.....	4
Swing motor	5
Final drive	6
Track frame and recoil spring.....	7
Steel shoe	7
Rubber shoe.....	8
Variable gauge track frame and recoil spring	9
Rubber shoe.....	10
Carrier roller	10
Steel shoe	10
Hydraulic system PC12R-8.....	13
Hydraulic system PC15R-8.....	15
Hydraulic circuit diagram PC12R-8.....	17
Hydraulic circuit diagram PC12R-8 MISTRAL (with travel increment)	19
Hydraulic circuit diagram PC12R-8 HS (with variable gauge undercarriage).....	21
Hydraulic circuit diagram PC12R-8 MISTRAL HS (with variable gauge undercarriage and travel increment)	23
Hydraulic circuit diagram PC15R-8.....	25
Hydraulic circuit diagram PC15R-8 HS (with variable gauge undercarriage).....	27
Hydraulic circuit diagram (equipment)	28
Hydraulic pump	29
PC12R-8.....	30
PC15R-8.....	30
Control valve	
PC12R-8.....	34
PC12R-8 MISTRAL (with travel increment).....	34
Control valve	
PC12R-8 HS (with variable gauge undercarriage)	36
PC12R-8 MISTRAL HS (with variable gauge undercarriage and travel increment).....	36
CLSS	44
Control valve	
PC15R-8.....	62
PC15R-8 HS (with variable gauge undercarriage).....	64
CLSS	72
Swivel joint	
PC12R-8.....	89
PC12R-8 MISTRAL (with travel increment).....	90
PC15R-8.....	90
PC12R-8 HS (with variable gauge undercarriage).....	91
PC12R-8 MISTRAL HS (with variable gauge undercarriage and travel increment)	91
PC15R-8 HS (with variable gauge undercarriage).....	91
Travel motor	
PC12R-8.....	92
PC12R-8 (with travel increment).....	93
PC15R-8.....	93
Cylinders	95
Variable gauge undercarriage.....	98
Valve control.....	99
Accumulator	100
PPC Valve	101
Solenoid valve	106
Variable gauge undercarriage control	109
Safety valve.....	110
Cutting shovel control valve	111
Electrical circuit diagram	112

POWER TRAIN

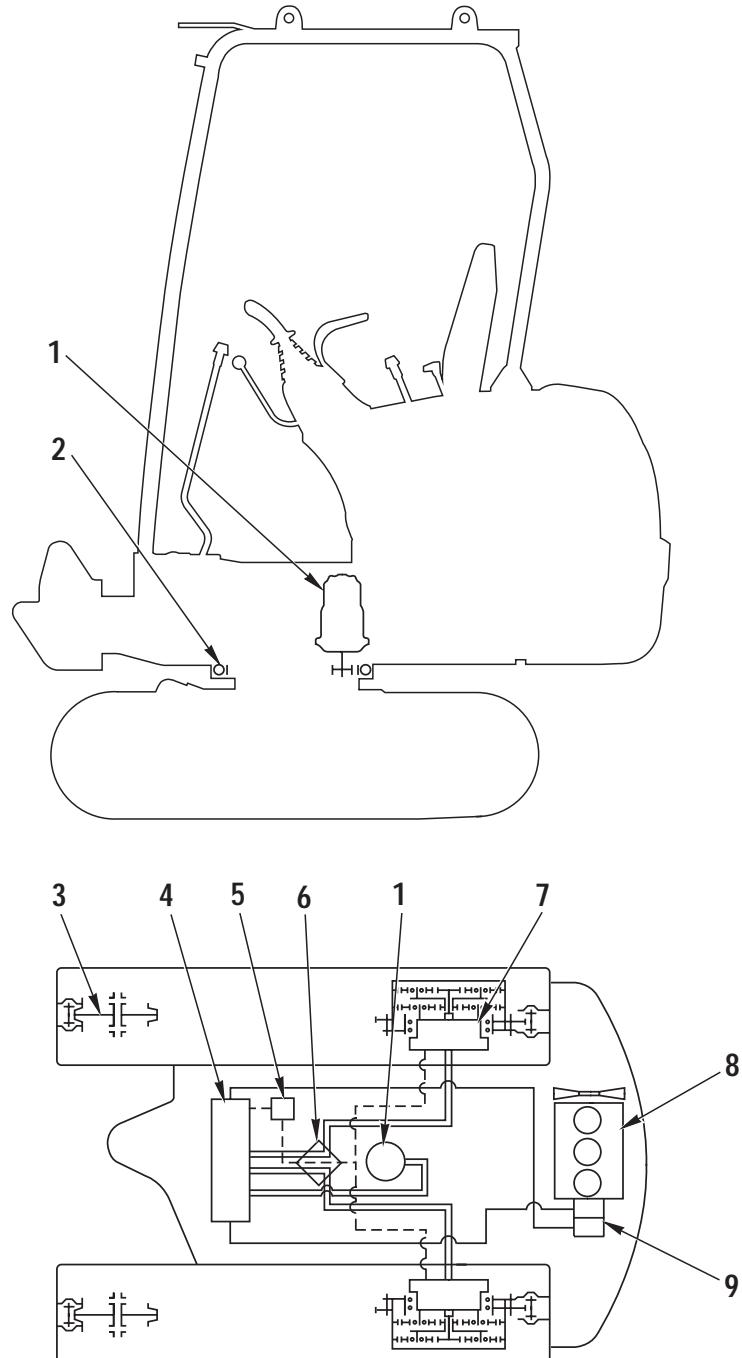
PC12R-8



RKP00010

- 1. Swing motor
- 2. Swing circle
- 3. Track shoe idler
- 4. Control valve
- 5. Travel increment valve (optional)
- 6. Swivel joint
- 7. Travel motor
- 8. Engine
- 9. Hydraulic pump

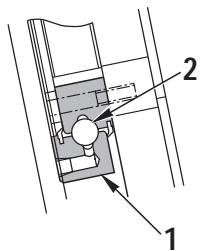
PC15R-8



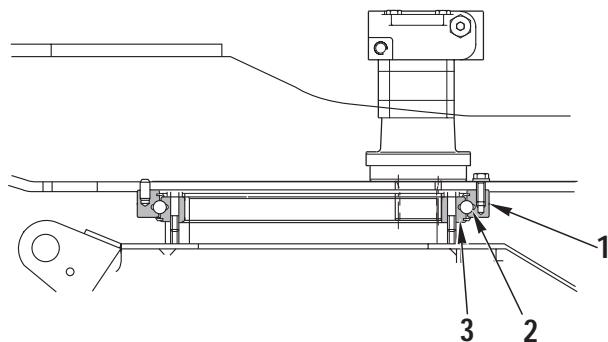
RKP00020

- 1. Swing motor
- 2. Swing circle
- 3. Track shoe idler
- 4. Control valve
- 5. Travel increment valve
- 6. Swivel joint
- 7. Travel motor
- 8. Engine
- 9. Hydraulic pump

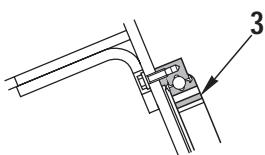
SWING CIRCLE



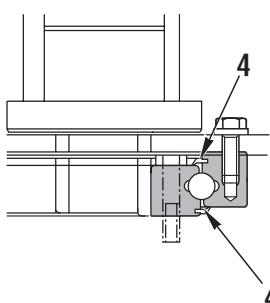
Section B - B



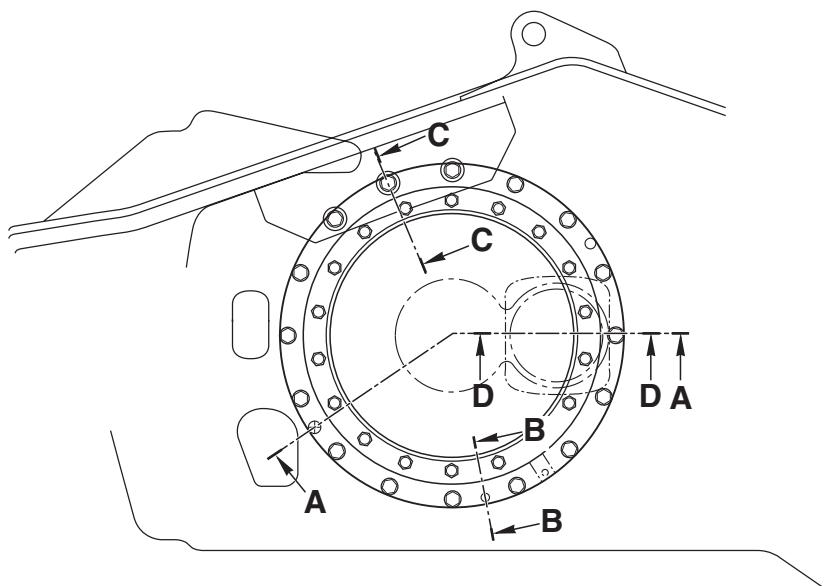
Section A - A



Section C - C



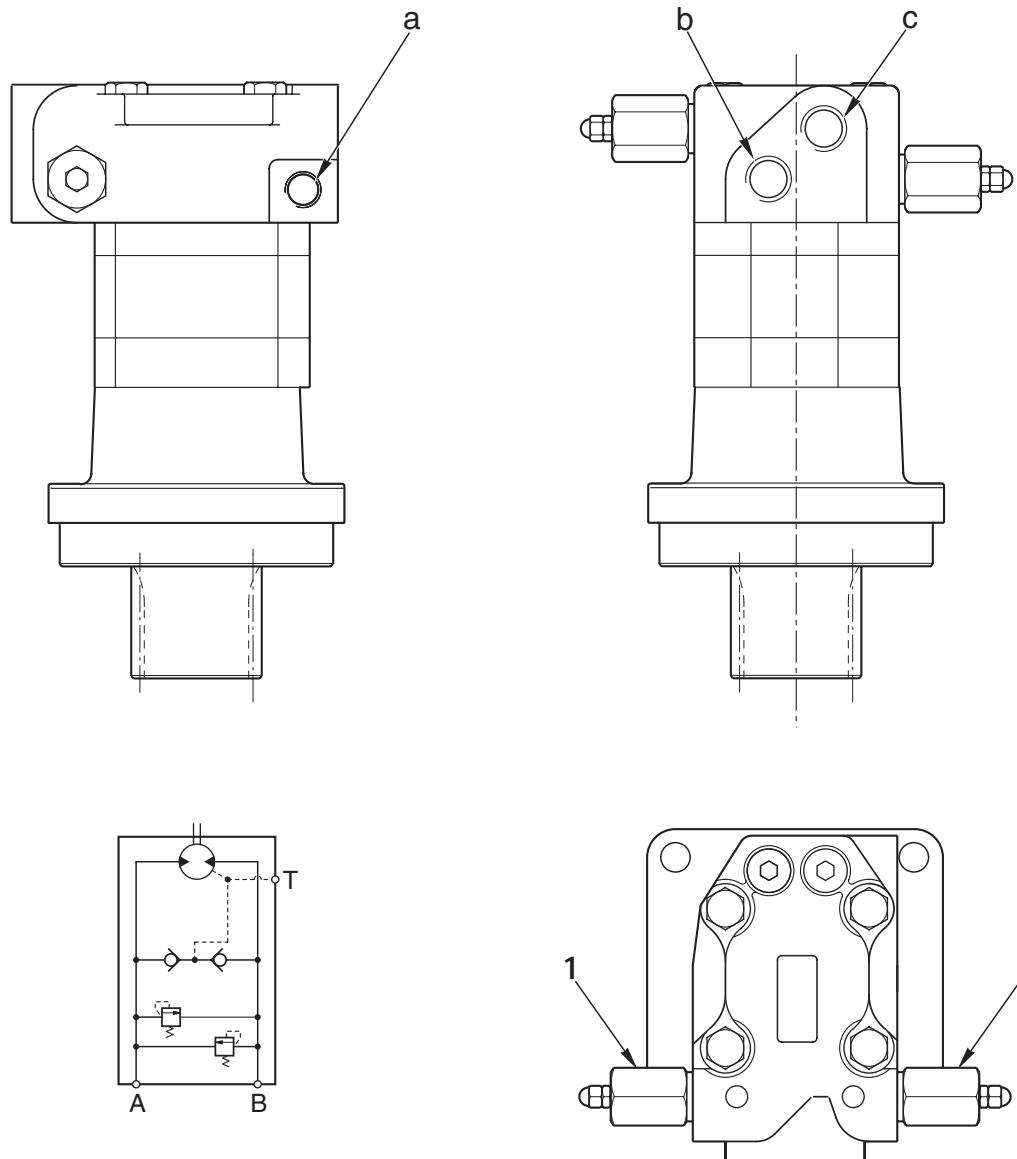
Section D - D



RKP00510

1. Outer race
2. Ball bearing
3. Inner race
4. Seal

SWING MOTOR

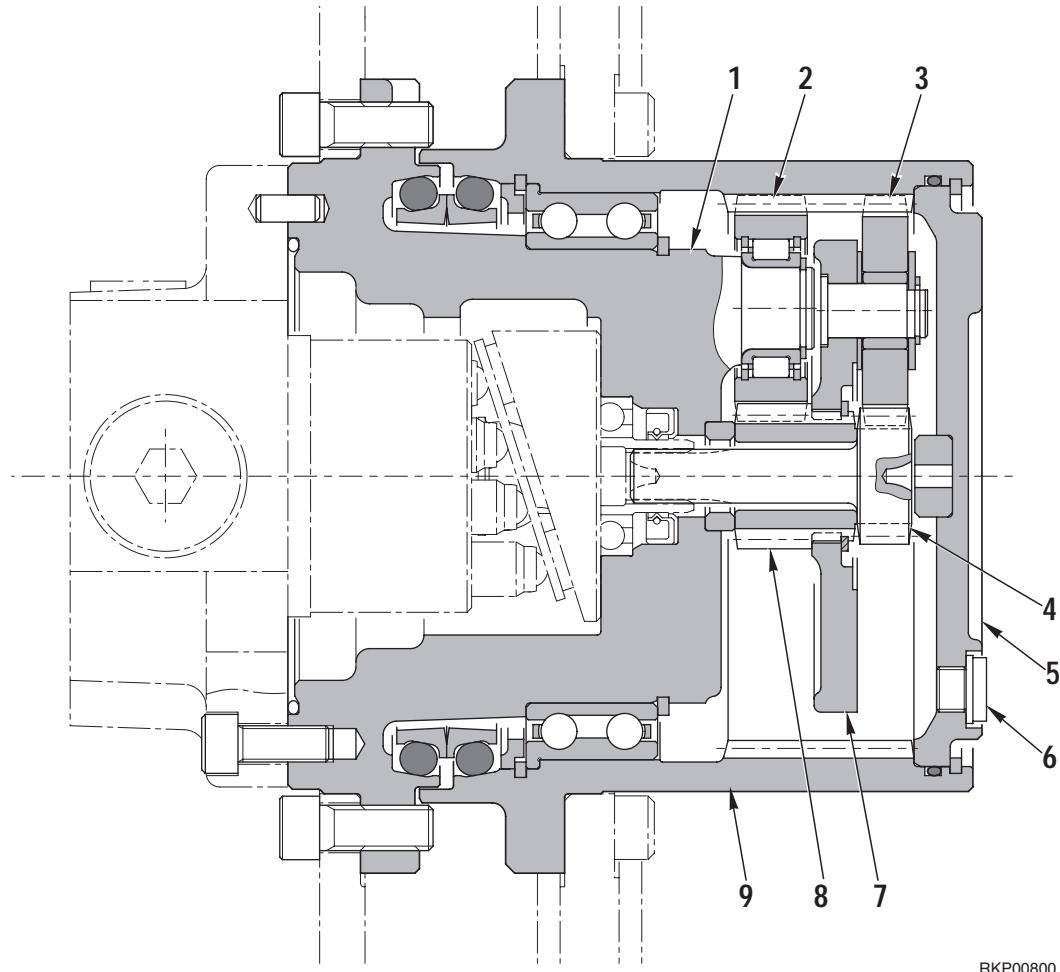


- 1. Safety valve
- a - T Port - To hydraulic tank
- b - B Port - From control valve (B2 Port)
- c - A Port - From control valve (A2 Port)

SPECIFICATIONS:
Displacement: 195 cc/rev.

FINAL DRIVE

(★ The figure represent PC12R-8)



1. Crankcase
2. No. 2 reduction gear
3. No. 1 reduction gear
4. No. 1 sun gear
5. Cover
6. Oil drainage plug
7. No. 1 planetary gear
8. No. 2 sun gear
9. Housing

SPECIFICATIONS

PC12R-8

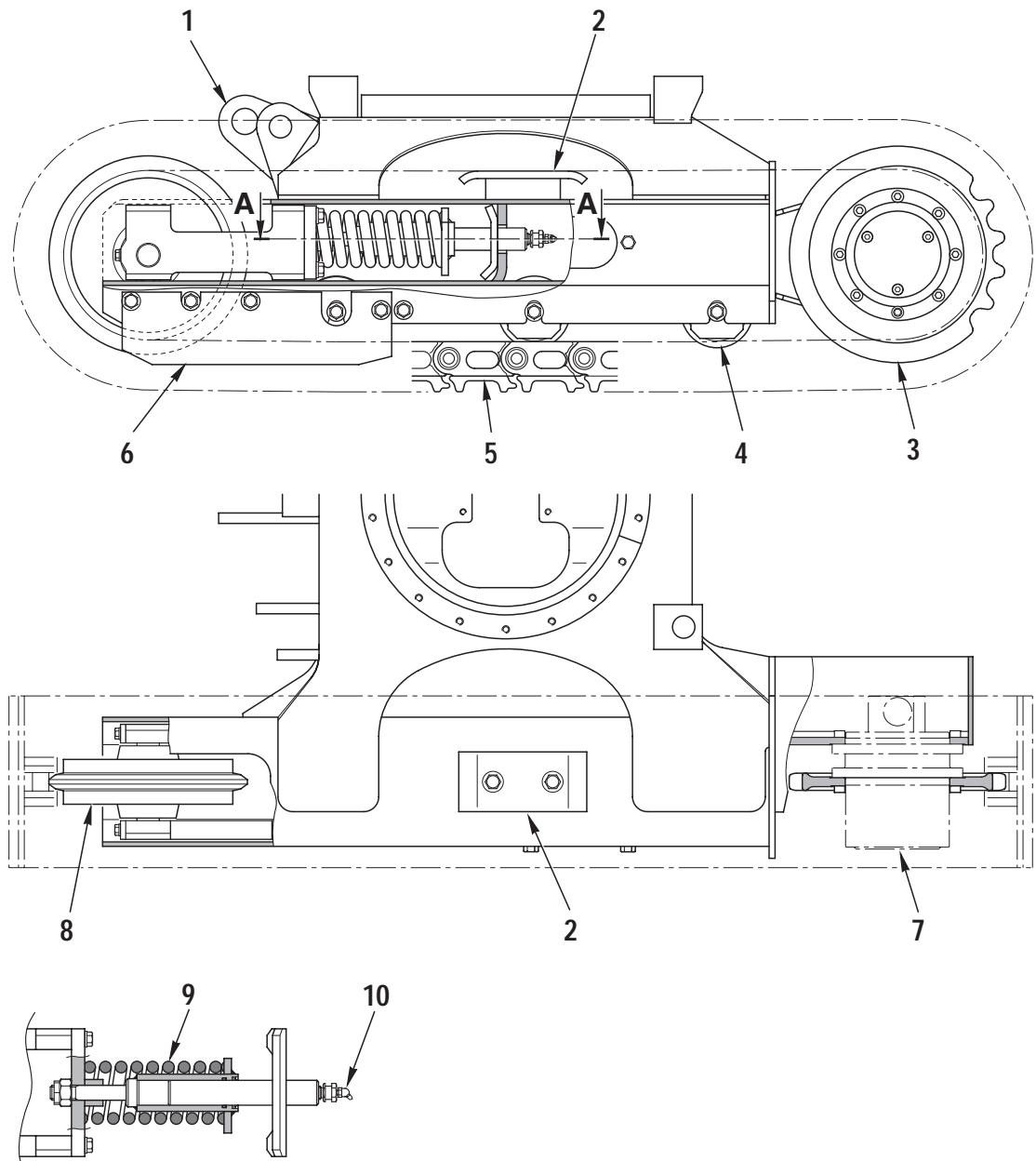
Reduction ratio: 1 - 31.77

PC15R-8

Reduction ratio: 1 - 37.22

TRACK FRAME AND RECOIL SPRING

For steel shoe

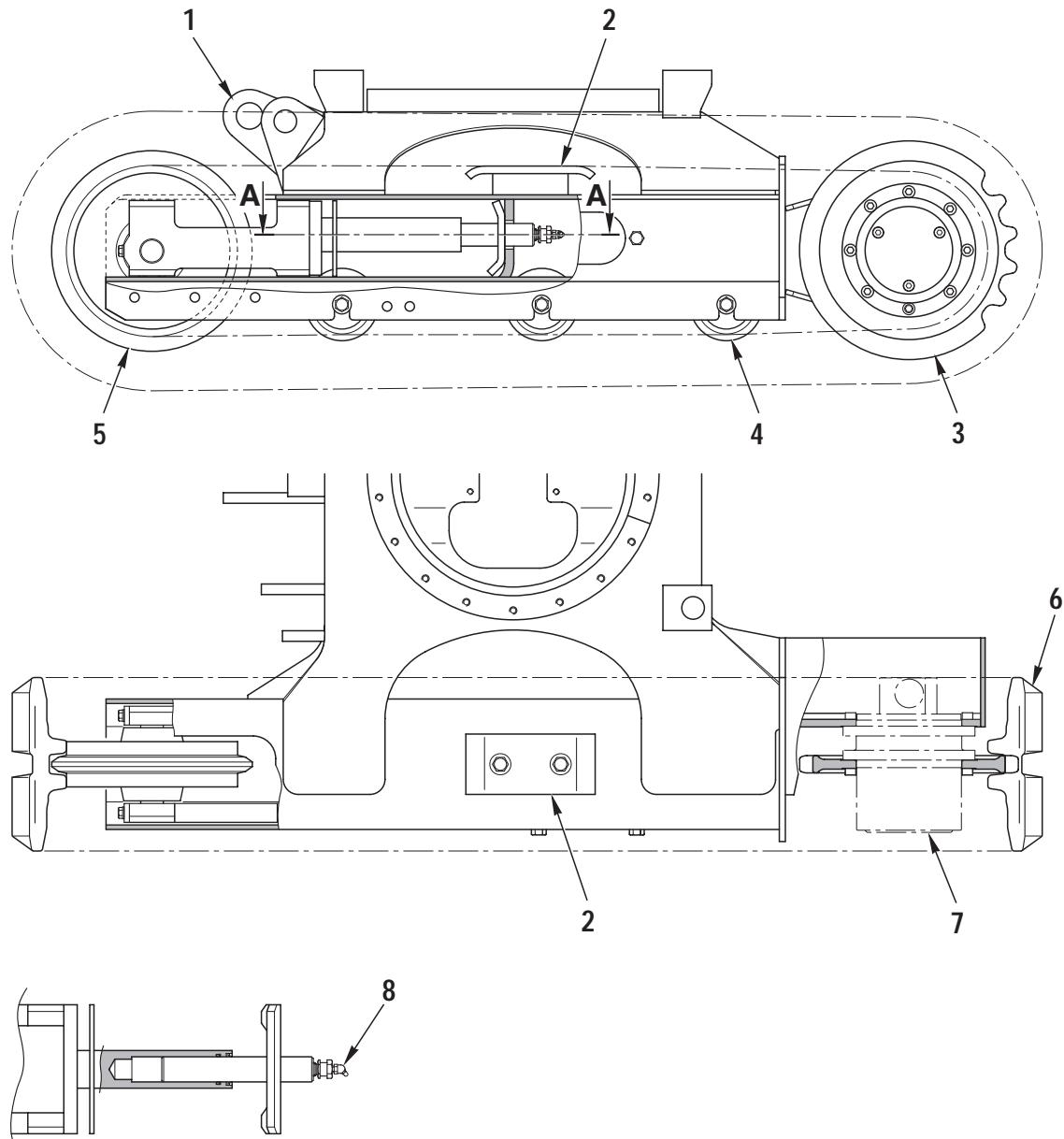


RKP00550

Section A-A

- | | |
|----------------|---------------------|
| 1. Track frame | 6. Guard |
| 2. Upper idler | 7. Final drive |
| 3. Sprocket | 8. Track shoe idler |
| 4. Lower idler | 9. Recoil spring |
| 5. Shoe | 10. Grease nipple |

For rubber shoe

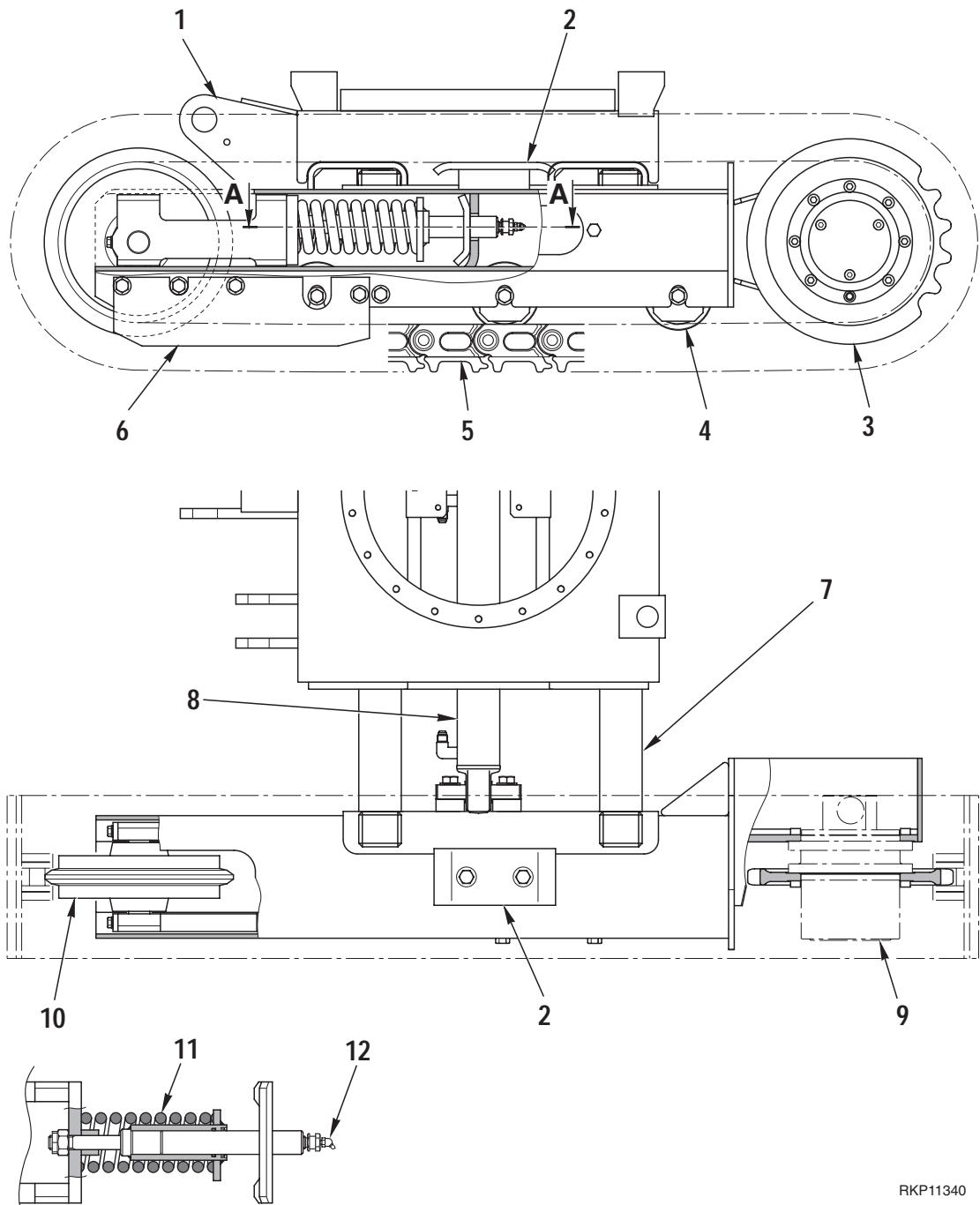


RKP00560

Section A - A

- | | |
|----------------|---------------------|
| 1. Track frame | 5. Track shoe idler |
| 2. Upper idler | 6. Shoe |
| 3. Sprocket | 7. Final drive |
| 4. Lower idler | 8. Grease nipple |

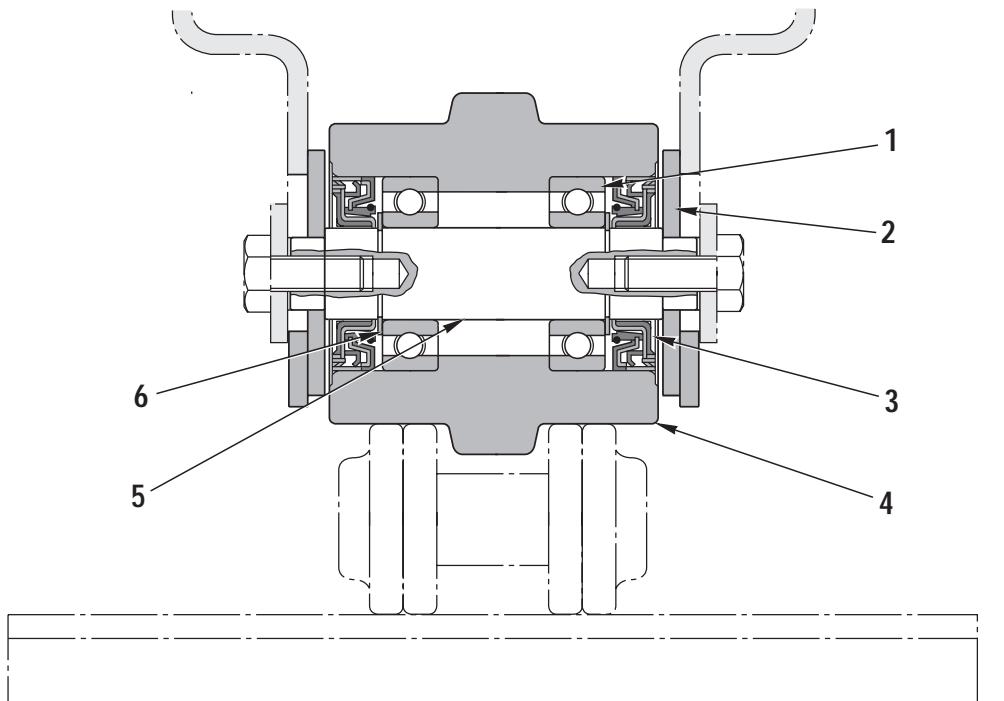
VARIABLE GAUGE TRACK FRAME AND RECOIL SPRING



- 1. Track frame
- 2. Upper idler
- 3. Sprocket
- 4. Lower idler
- 5. Shoe
- 6. Guard
- 7. Variable gauge track
- 8. Variable gauge track cylinder
- 9. Final drive
- 10. Track shoe idler
- 11. Recoil spring
- 12. Grease nipple

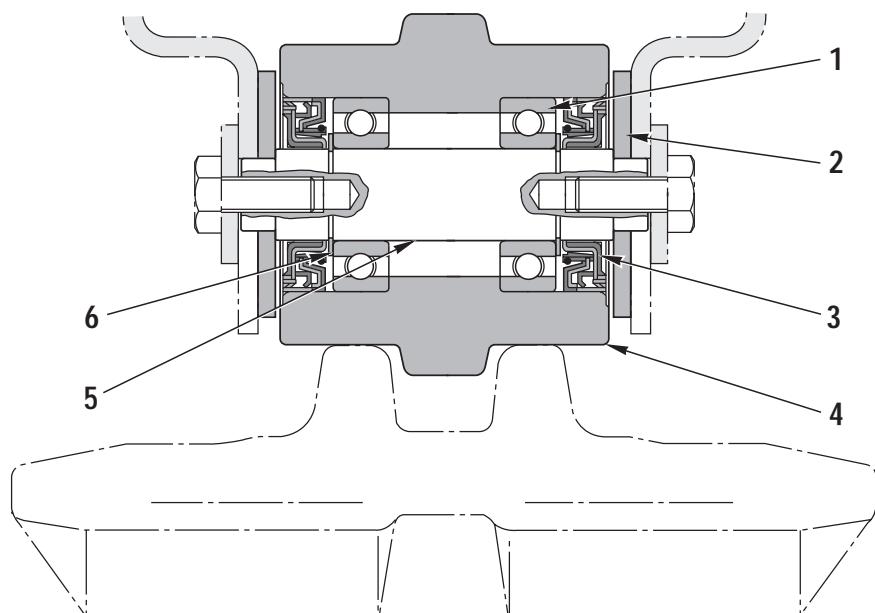
CARRIER ROLLER

For steel shoe



RKP00030

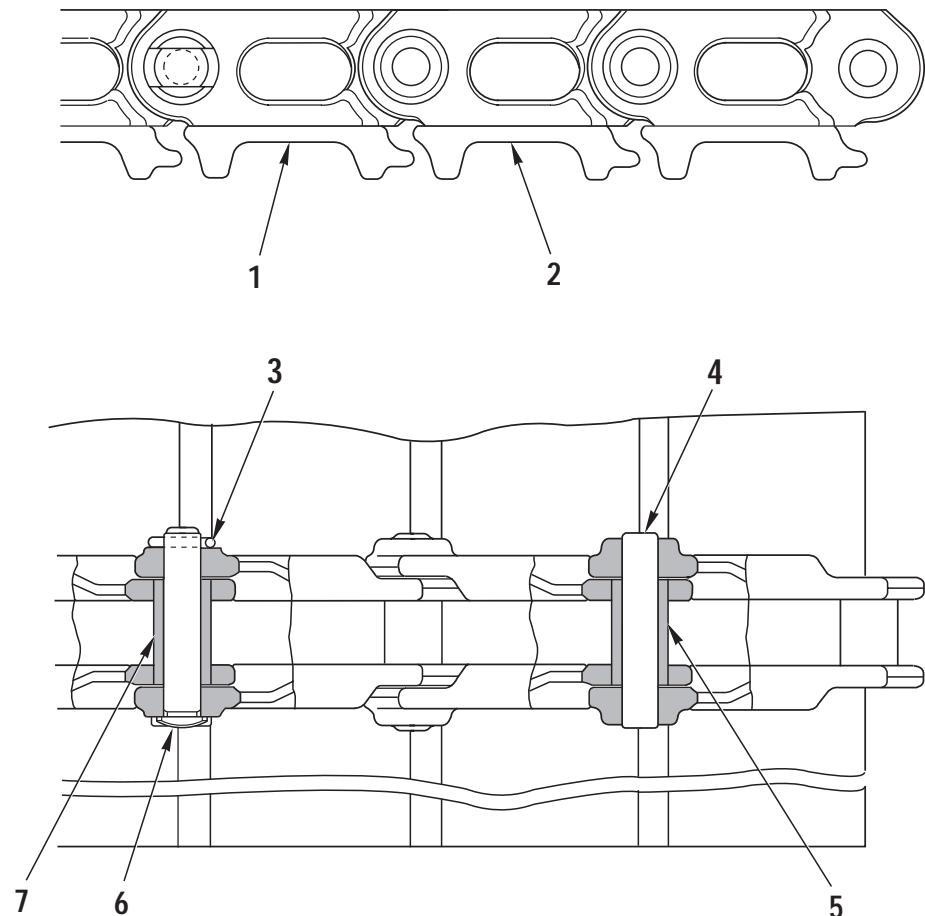
For rubber shoe



RKP00040

- | | |
|------------|--------------|
| 1. Bearing | 4. Roller |
| 2. Spacer | 5. Shaft |
| 3. Seal | 6. Snap ring |

STEEL SHOE



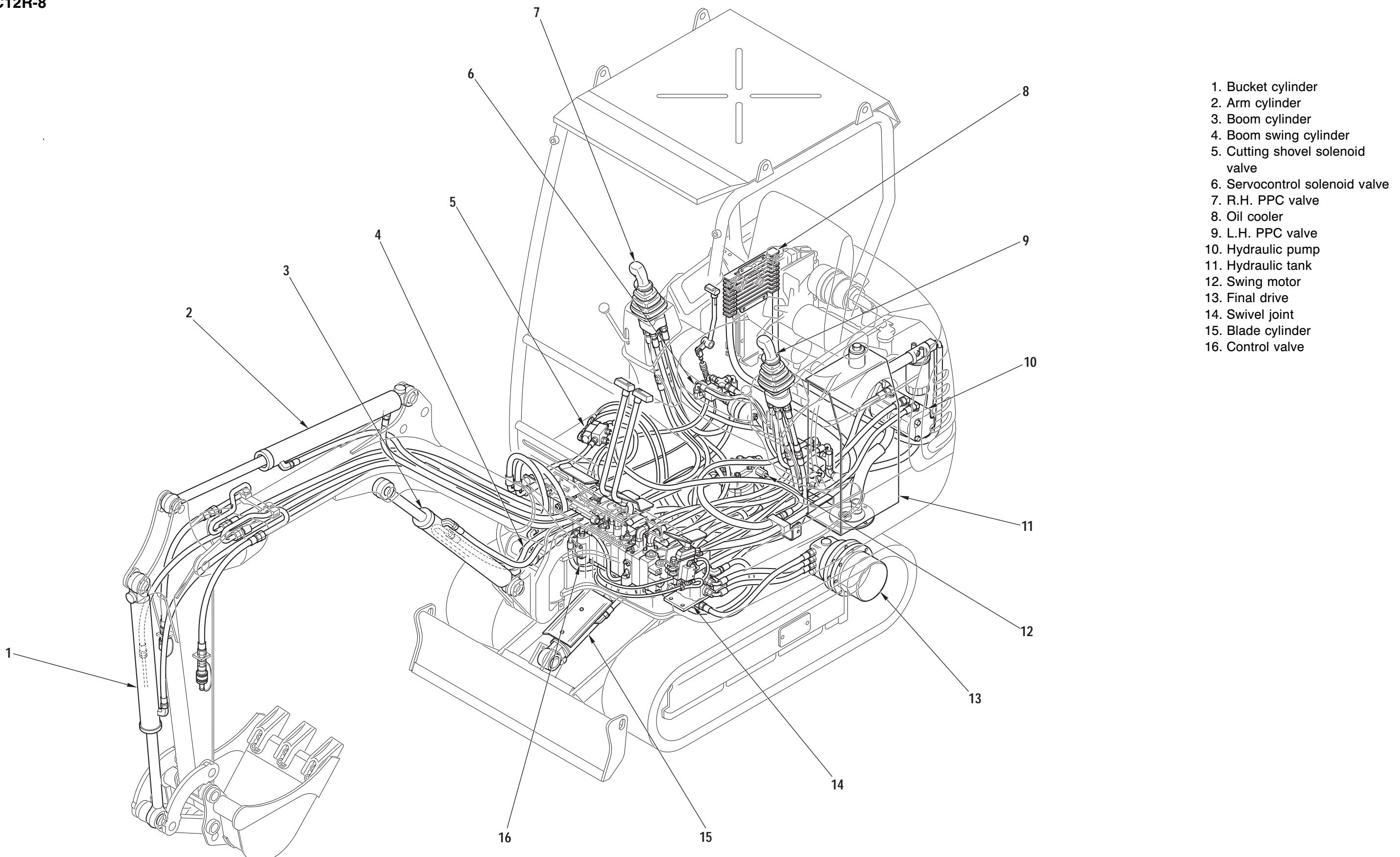
- 1. Link shoe
- 2. Shoe
- 3. Cotter pin
- 4. Pin

- 5. Bushing
- 6. Master pin
- 7. Master housing

**PAGE INTENTIONALLY
LEFT BLANK**

HYDRAULIC SYSTEM

PC12R-8



RKP01010