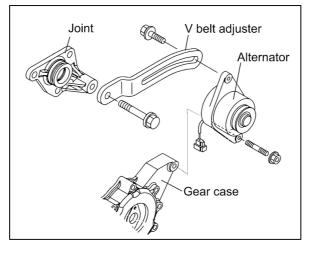
# **10. ALTERNATOR**

As a representative example of alternator, the alternator of 40A is shown in this chapter.

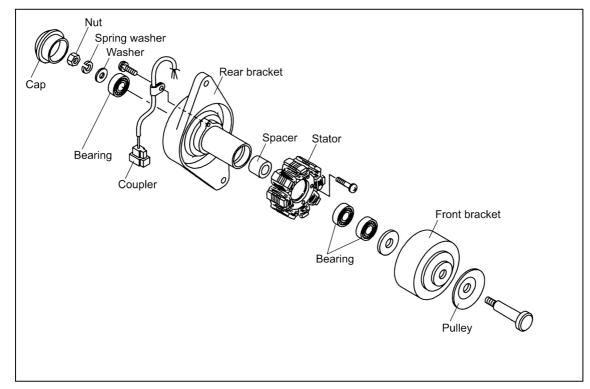
## 10.1 The 40A Alternator for 3TNV84 and other models

## 10.1.1 Components

(1) Parts related to the alternator



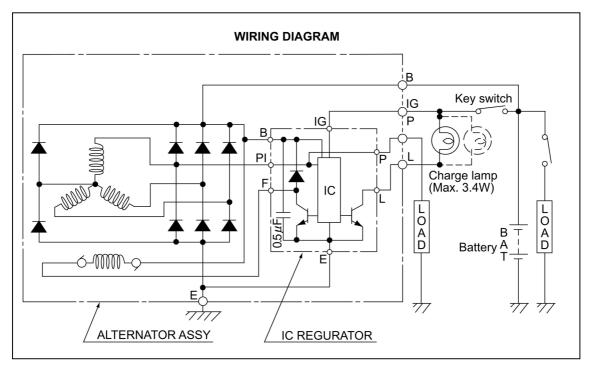
(2) Alternator components of the disassembly and assembly



## 10.1.2 Specifications

Manufacturer's model (Hitachi)	-	ACFA68
Code	-	129423-77200
Rating	-	Continuous
Battery voltage	V	12
Nominal output (13.5V heat)	A	40
Rated revolution	min <sup>-1</sup>	5,000
Operating revolution	min <sup>-1</sup>	1,350~18,000
Grounding characteristics	-	Minus side grounding
Direction of revolution (viewed from pulley)	-	Clockwise
Integrated regulator		IC regulator
Weight	kg	2.8
Pulley (outside diameter)	mm	69.2
Belt shape	-	Туре А

## 10.1.3 Wiring diagram

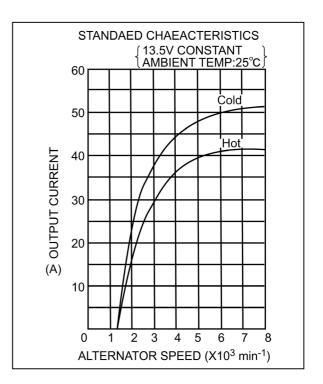


#### [NOTICE]

- 1) Don't do miss-wiring and short-circuit of each terminal.
- 2) Don't short-circuit between IG and L. (Connect it through the charge lamp.)
- 3) Don't connect a load between L and E.
- 4) Don't remove a battery terminal and a B terminal when rotating.
- 5) Shut out a battery switch during the alternator stop.
- 6) Tightening torque of each terminal: 1.7-2.3N·m (17-23kgf·cm)

## 10.1.4 Standard output characteristics

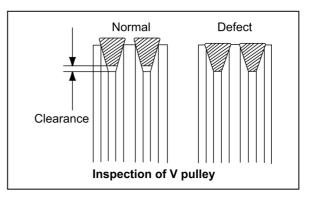
The standard output characteristics of this alternator are shown as the right figure.



## 10.1.5 Inspection

#### (1) V belt inspection

- Inspect the matter whether there are not crack, stickiness and wear on the belt visually. Check that a belt doesn't touch the bottom part of the pulley groove. If necessary, replace the V belt set.
- 2) V belt tension: (Refer to 2.2.2 in Chapter 2.)



- (2) Visual check of wiring and check of unusual sound
  - 1) Confirm whether wiring is right or there is no looseness of the terminal part.
  - 2) Confirm that there is no unusual sound from the alternator during the engine operation.
- (3) Inspection of charge lamp circuit
  - 1) Move a start switch to the position of on. Confirm lighting of the charge lamp.
  - 2) Start an engine, and confirm the lights-out of the lamp. Repair a charge lamp circuit when a lamp doesn't work.

## 10.1.6 Troubleshooting

