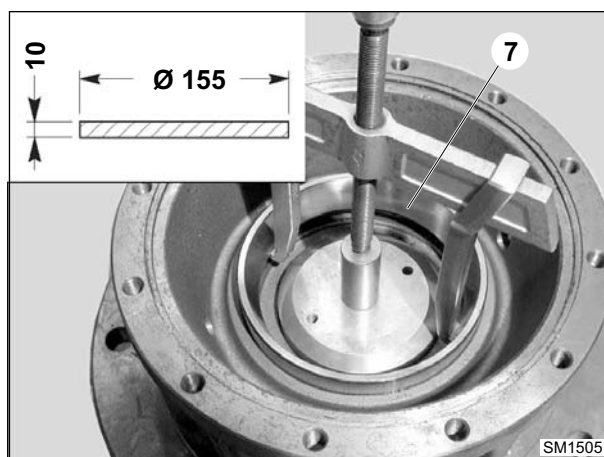


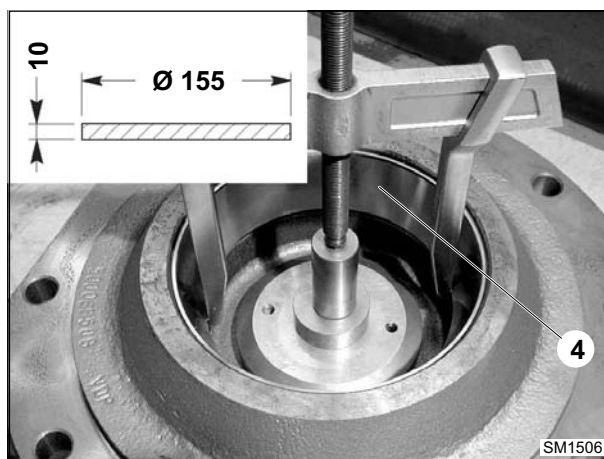
18. Take out the bearing inner ring (7).



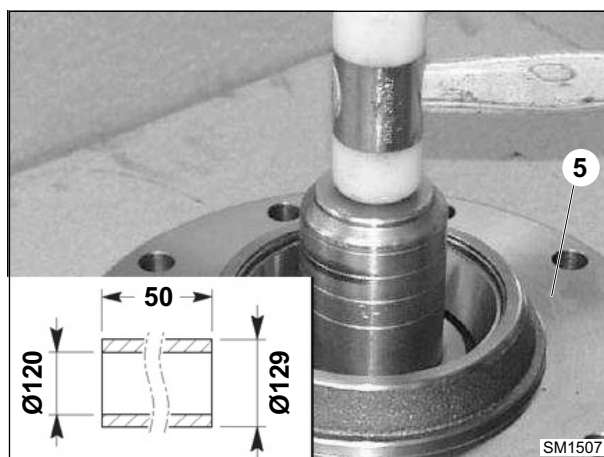
19. By using a puller and a metal stopper, turn the screw until the bearing outer ring (7) comes out.



20. Turn the gearbox upside down and, by using a puller and a metal stopper, turn the screw until the bearing outer ring (4) comes out.



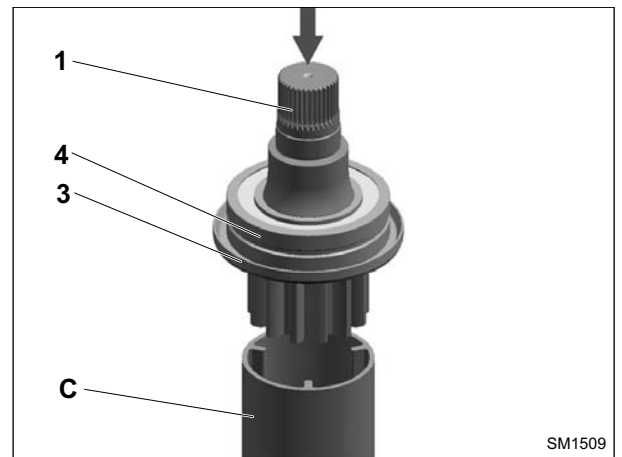
21. By using a rubber hammer and a metal stopper, take out the seal ring (6) from the gearbox housing (5).



22. Remove the spacer ring (8) from the pinion shaft (1).

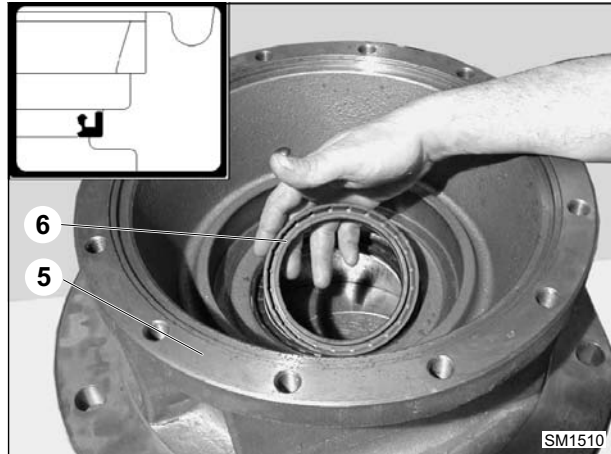


23. Position the pinion shaft (1) on the equipment (C) (xxxxxxxxx). By using a press, take out the pinion shaft (1) from the bearing (4) and the nilos ring (3).

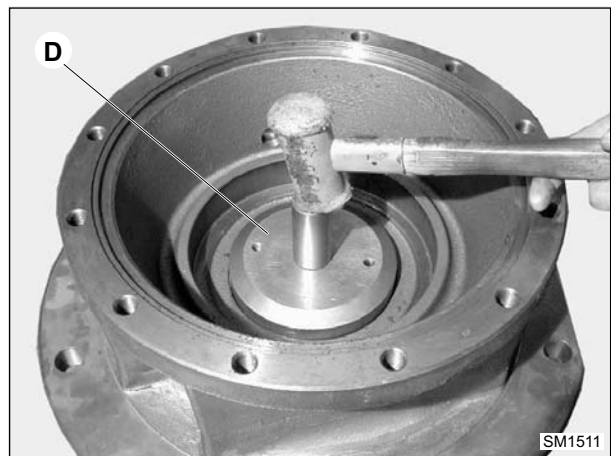


### Assembly

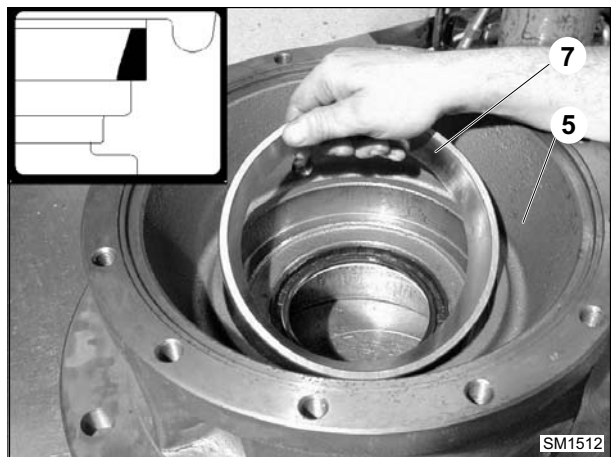
1. Place the seal ring (6) into its seat in the gearbox housing (5).



2. By using the stopper (D) (xxxxxxxxx) and a rubber hammer push the seal ring (6) against the seat shoulder.



3. Place the bearing outer ring (7) inside the gearbox housing (5).



4. By using a press and a metal stopper push the bearing outer ring (7) against the gearbox housing (5) shoulder.

