REMOVAL AND INSTALLATION OF OUTRIGGER / BLADE SOLENOID VALVE UNIT

CAUTION: Bleed air from the hydraulic oil tank before doing any work. (Refer to BLEED AIR FROM HYDRAULIC OIL TANK on W1-4-1.)

IMPORTANT: One side of the solenoid valve unit cannot be removed. Remove the plate (2) assembly.

Removal

1. Disconnect hoses (3) (8 used) from solenoid valve units (4) (2 used). Cap the open ends. Attach an identification tag onto the disconnected hoses for assembling.

• : 19 mm, 22 mm

- 2. Disconnect connectors (1) (4 used) from solenoid valve units (4) (2 used).
- 3. Remove sems bolts (7) (4 used) from plate (2). Remove the plate (2) assembly from track frame (6).
 - **5-------------------------------**: 17 mm
- 4. Remove sems bolts (5) (4 used) from plate (2). Remove solenoid valve units (4) (2 used) from plate (2).

5------------------------: 17 mm



