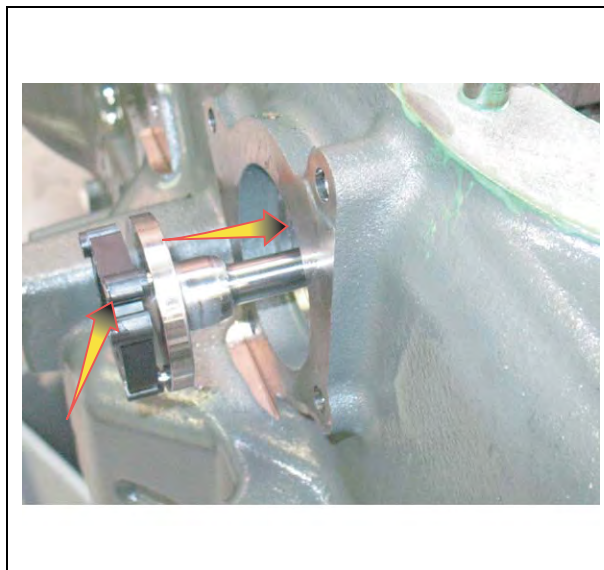


106. Fit the control shaft, fitted with the connecting ring.

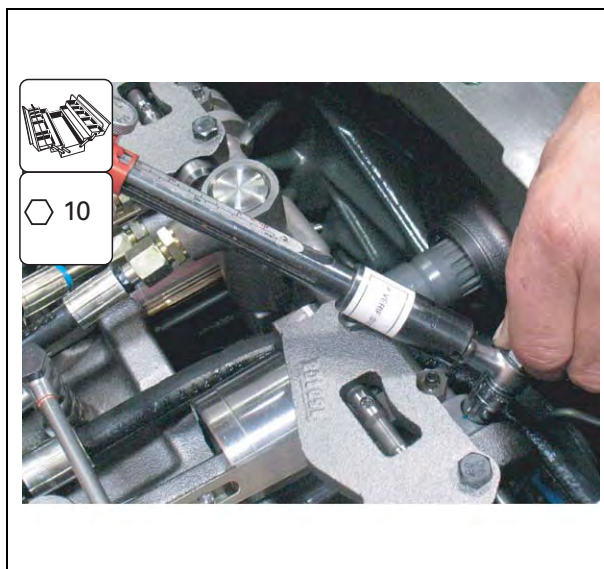


1008316

Fig. 60

107. Turn the shaft until the lock screw thread can be seen.

NOTE: Smear the thread of the Allen screw with plastic binder (LOCTITE) (Ref. X 903.050.084) and tighten the screw to the following torque:



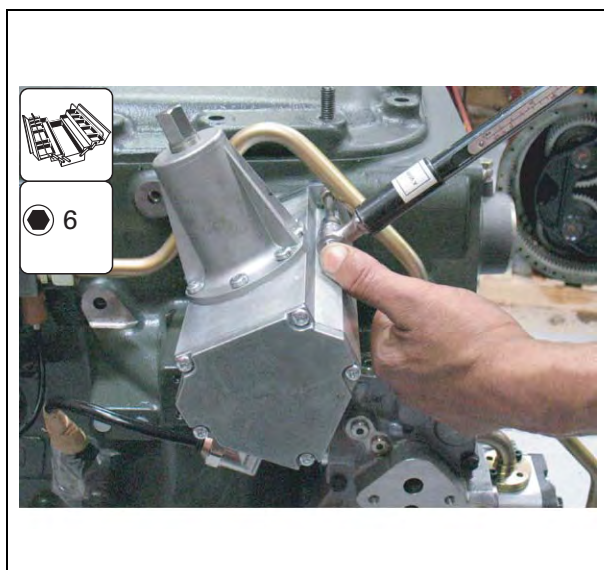
1008317

Fig. 61

108. Fit the pre-assembled control unit on the transmission housing.

109. Tighten the M8 cylindrical screws to a torque of:

110. Reconnect the electrical connector.



1008318

Fig. 62

111. Refit the blanking plugs to the underside of the transmission housing.

112. Fill the transmission unit.



1008319

Fig. 63