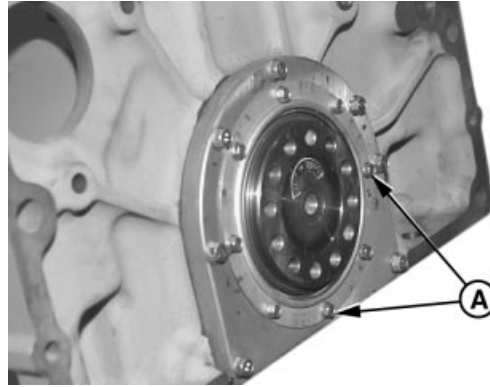


## Remove Rear Crankshaft Oil Seal and Housing Assembly

To remove rear crankshaft oil seal, the seal housing **MUST BE** removed also.

1. Remove engine oil pan, if not previously removed. (See REMOVE ENGINE OIL PAN, in Group 060.) Remove flywheel, if not previously removed. (See REMOVE FLYWHEEL earlier in this group.)
2. Remove eight cap screws (A) securing rear seal to housing.



Removing Rear Oil Seal and Housing

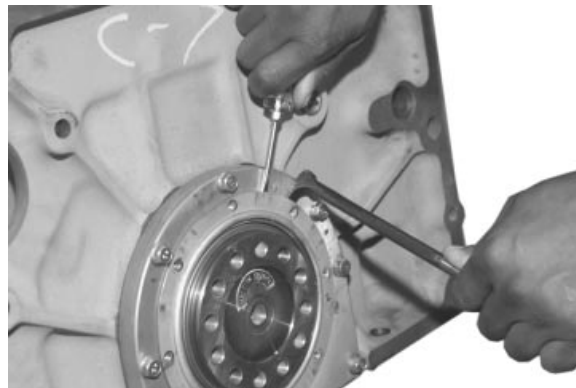
A—Cap Screws

RG8291 -UN-06DEC97

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RG, RG34710, 161 -19-13AUG99-1/4

3. Separate seal from housing using a small flat screwdriver and heel-type prybar as shown.



Separating Rear Seal From Housing

RG8293 -UN-21MAY98

Continued on next page

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