

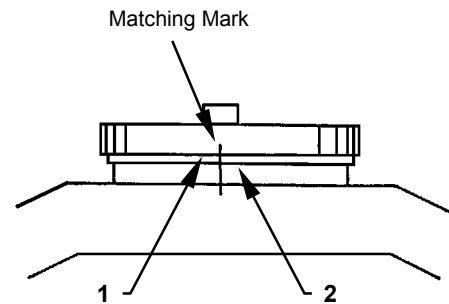
UNDERCARRIAGE / Swing Bearing

REMOVE AND INSTALL SWING BEARING

Before removing and installing the swing bearing, the upperstructure must be removed first. For removal and installation of the upperstructure, refer to "Remove and Install Main Frame" section (W2-3-1). In this section, the procedure starts on the premise that the upperstructure has already been removed.

Removal


1. Put the matching marks on inner race (1) of swing bearing (4) and track frame (2).




W105-03-01-001

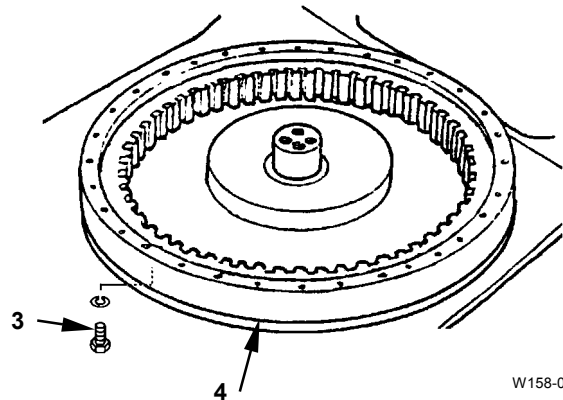
2. Remove bolts (3) (36 used) from inner race (1) of swing bearing (4).

ZX200-3 class, 225US-3 class, 225USR-3 class

 : 30 mm

ZX240-3 class, 270-3 class

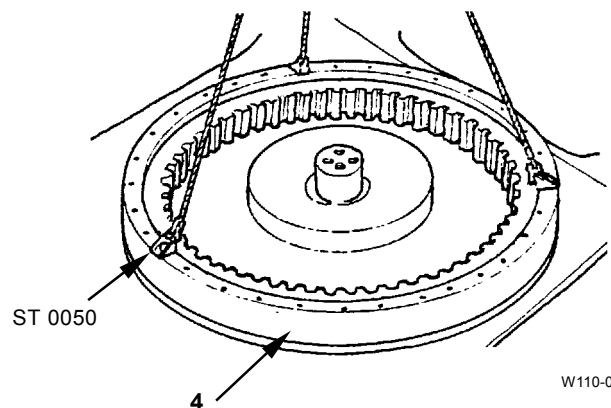
 : 32 mm



W158-03-01-001

CAUTION: Swing bearing (4) weight:
ZX200-3 class, 225US-3 class, 225USR-3 class: 226 kg (500 lb)
ZX240-3, 270-3 class: 324 kg (715 lb)

3. Attach the lifting tools (ST 0050) (3 used) to swing bearing (4). Hoist swing bearing (4).



W110-03-01-004