

UNDERCARRIAGE / Swing Bearing

Installation

Clean the matching surfaces of the chassis and swing bearing.

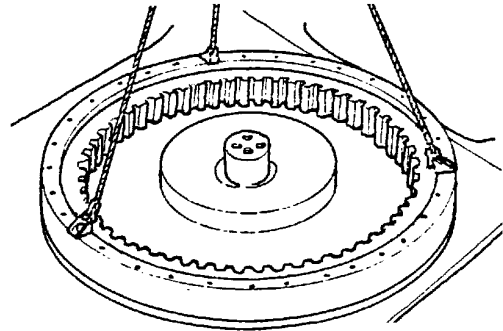
1. Apply THREEBOND#1102 to the matching surfaces of the chassis and swing bearing.



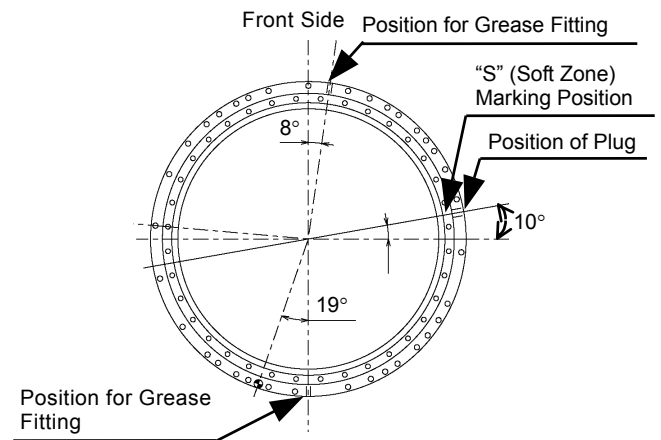
**CAUTION: Swing bearing weight:
220 kg (490 lb)**

IMPORTANT: Failure to align the mating marks may result in misalignment of the inner race soft zone.

2. Lift the swing bearing. Align the mating marks both on the chassis and swing bearing.




W110-03-01-004

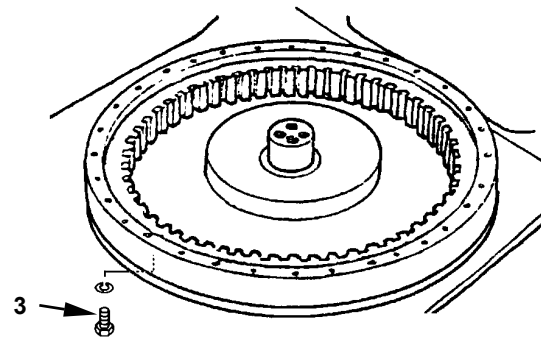


W178-03-01-001

3. Install bolts (3) (36 used) to the inner race of the swing bearing and tighten to specification.

 : 30 mm

 : 490 N·m (50 kgf·m, 360 lbf·ft)



W158-03-01-001