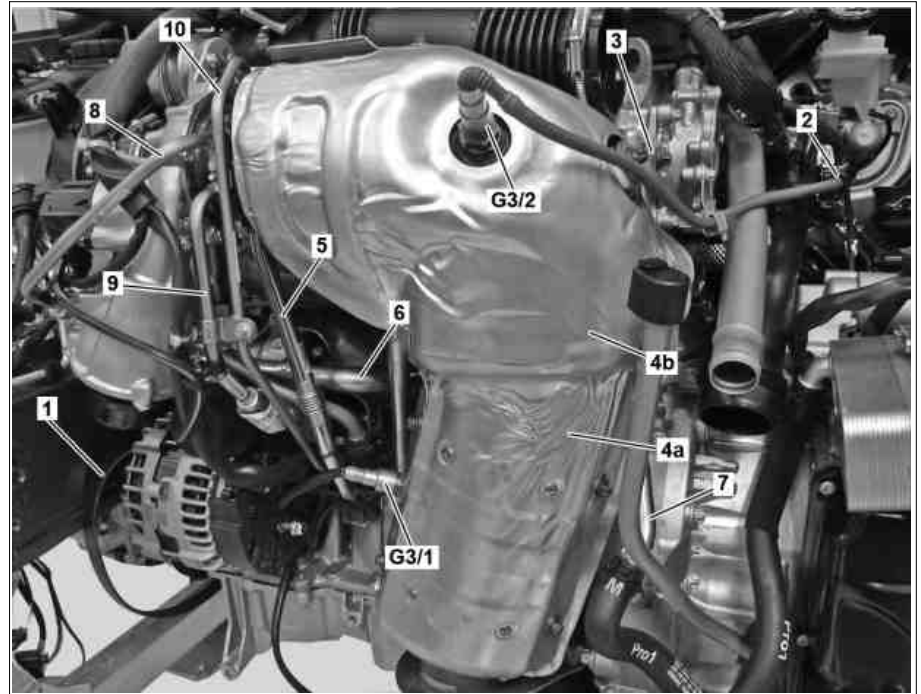


Engine 270 in model 117, 156, 176, 242, 246.2

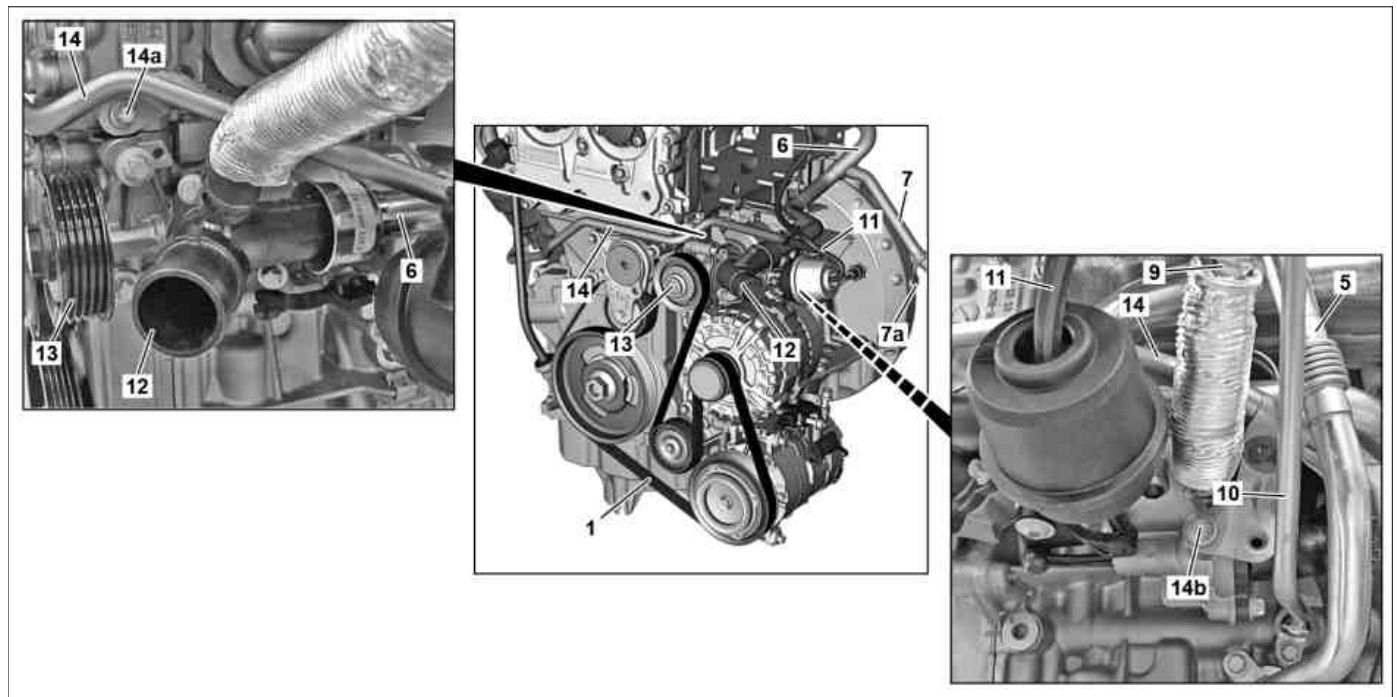
Modification notes

2.6.15	Repair method adjusted		
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- 1 Poly-V belt
- 3 Upper catalytic converter bracket
- 4a Heat shield
- 4b Heat shield
- 5 Oil return line
- 6 Coolant line
- 7 Coolant line
- 8 Coolant return line
- 9 Coolant feed pipe
- 10 Oil line, feed
- G3/1 Oxygen sensor downstream of catalytic converter
- G3/2 Oxygen sensor upstream of catalytic converter



P20.10-2329-06



P20.10-2328-09

- |                   |                          |                 |
|-------------------|--------------------------|-----------------|
| 1 Poly-V belt     | 9 Coolant feed pipe      | 14 Coolant line |
| 5 Oil return line | 10 Oil line, feed        | 14a Screw/bolt  |
| 6 Coolant line    | 11 Vacuum line           | 14b Screw/bolt  |
| 7 Coolant line    | 12 Coolant inlet fitting |                 |