

P27.52-2010-07

04 Plate
 04a Cover
 2 Intermediate bracket
 2a Screw

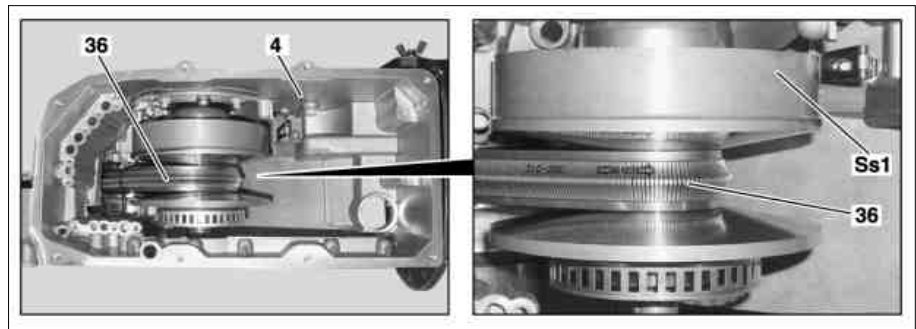
4 Transmission housing
 5 Screw
 37 Nut (right-hand thread)
 38 Nut (left-hand thread)

39 support ring
 39a Screw

Ss1 Pulley set
 Ss2 Pulley set

4 Transmission housing
 36 Thrust link belt

Ss1 Pulley set



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Modification notes

11.7.05	The thrust link belt must be secured in place using three cable ties Remove/install oil filler pipe added Mount/remove support ring added	Step 1 Work steps 2, 42 Steps 26, 29	AR27.52-P-0100-01AK
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	Removing		
Danger!	Risk of injury to skin and eyes caused by handling hot or glowing objects.	Wear safety gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
	Notes on process during repair work on automatic transmission (continuously variable transmission)		AH27.00-P-0001-01AK
	Absolute cleanliness is essential when working on the transmission. Before opening the hydraulic system, thoroughly clean the area surrounding the separation point. Only lint-free cleaning cloths may be used. Even the smallest dirt particles in the hydraulic components can lead to malfunctions and a total failure of the transmission. For repairs always wear oil-resistant, fiber-free gloves which are lined with rubber. The transmission components should be stored in clean surroundings. Here we recommend covering the components or storing them in a clean plastic box with cover		
1	Remove transmission with torque converter	Model 169.00 /30, model 245.20 Model 169.031/ 032/ 033/ 331/ 332/ 333, Model 245.231/ 232/ 233 Model 169.034 /334, model 245.234	AR27.10-P-0500AK AR27.10-P-0500AL AR27.10-P-0500BK
2	Fasten transmission on assembly stand		AR27.10-P-0600-01AK *722589004000
3	Remove oil filler pipe		AR27.10-P-7010AK
4	Remove electric controller unit		AR27.19-P-0201AK
5	Detach torque converter housing from transmission housing (4)		AR27.50-P-0615AK